

**INDUSTRIAL HYDRAULICS & PNEUMATICS  
(DEPARTMENTAL ELECTIVE – II)**

**UNIT – I**

Fundamentals of Fluid Power Systems-Introduction-types advantages, disadvantages & applications-fluid characteristics-terminologies used in fluid power-hydraulic symbols-hydraulic systems and components-sources-pumping theory-gear, vane & piston pumps.

**UNIT-II**

Fluid Power Actuators: Introduction-hydraulic actuators-hydraulic cylinders-types, construction, specifications and special types. Hydraulic motors-Working principle-selection criteria for various types-Hydraulic motors in circuits- Formulae-numerical problems

**UNIT-III**

Hydraulic elements in the design of circuits- Introduction-control elements-direction control valve-check valve-Pressure control valve-Relief valve-Throttle valve-Temperature & Pressure compensation-locations of flow control valve

**UNIT-IV**

Accumulators & Intensifiers-Types, size & function of accumulators-application & circuits of accumulators- Intensifiers-circuit & Applications.

**UNIT-V**

Design & drawing of hydraulic circuits-Introduction-case study & specifications-method of drawing a hydraulic circuit-hydraulic cylinder-quick return of a hydraulic cylinder

**UNIT-VI**

Pneumatic systems-Introduction-symbols used-concepts & components-comparison-types & specifications of compressors-arrangement of a complete pneumatic system-compressed air behaviour- understanding pneumatic circuits-direction control valves

**UNIT-VII**

Electro pneumatics- Introduction-Pilot operated solenoid valve-electrical

connections to solenoids-electro pneumatic circuit switches-relays-solenoids-P.E converter-concept of latching

### **UNIT-VIII**

Applications-Servo systems-Introduction-closed loop, hydro-mechanical and electro hydraulic – conventional and proportional valves-characteristics of proportional and servo valves- PLC applications in fluid power – selected pneumatic / electro pneumatic circuit problems – failure and trouble shooting in fluid power systems.

### **TEXT BOOKS:**

1. Introduction to Hydraulics and Pneumatics by S. Ilango and V. Soundararajan, PHI, New Delhi
2. Applied hydraulics and pneumatics-T. Sunder Selwyn & R. Jayendiran, Anuradha Publications.

### **REFERENCE BOOKS:**

1. Oil Hydraulic Systems, S.R .Majumdar, McGrawHill Companies
2. Pneumatic Systems: Principles and Maintenance, Majumdar, McGrawHill